

## **Applications**

Foam Fabrication | Gaskets | Seals

Insulation & Sound Dampening | Automotive | Mounting

Laminating | Packaging



Gaskets



Insulation & Sound Dampening



Automotive



RV/Commercial Vehicles



General Mounting



Foam



Laminating



Building &



Packaging

### **Features**

- Aggressive, high tack rubber-based adhesive
- 0.5 mil PET carrier
- Multiple coat weights available
- Excellent shear properties
- SCK, PCK, PET and 12 pt tag liners available

## **Benefits**

- XT Rubber provides superior adhesion to most foams, felts, cloths, primed wood, paper, metal, plastics and most low or unplasticized substrates.
- Good LSE performance
- Dimensionally stable carrier for superior die cutting
- Cost effective

We're Solid.

100%

100%



Mactac® is a pioneer in 100% solids adhesive technology bringing solutions that stick to the industrial tape and adhesive market since 1959.



# **Products Featuring MP593XT Rubber Adhesive**

Application Temperature +50°F Service Temperature 0°F - 180°F

Double Coated Tapes											
		Coat Weight			Master Roll		Performance Characteristics				
Part Number	Carrier	Liner	Unwind	Liner	Width	Length	Peel SS lb/in	Tack SS lb/sq.in	Shear hours		
IB1111XT	.5mil PET	2.0	2.0	60# White SCK	54"	750'	12.0	12.0	500+		
IB1175XT/W60	.5mil PET	2.0	2.0	80# White SCK	54" or 60"	750'	12.0	12.0	500+		
IB1175XTL12	.5mil PET	2.0	2.0	12pt Board	54"	750'	12.0	12.0	500+		
IB1178XT	.5mil PET	1.2	1.2	60# White SCK	54"	750'	10.0	10.0	500+		
IB1178XTPK	.5mil PET	1.2	1.2	72# White PCK	54"	750'	12.0	12.0	500+		
IB1182XT	.5mil PET	1.2	1.2	60# White SCK	54"	750'	10.0	10.0	500+		
IB1183XT/W60	.5mil PET	2.0	2.0	80# White SCK	54" or 60"	750'	12.0	12.0	500+		
IB1184XTW60	.5mil PET	2.6	2.6	80# White SCK	60"	750'	14.0	14.0	500+		
IB1185XTL12	.5mil PET	2.0	2.0	12pt Board	54"	750'	12.0	12.0	500+		
IB1188XT	.5mil PET	2.0	2.0	80# White SCK	54"	750'	12.0	12.0	500+		
IB1190XT/W60	.5mil PET	2.0	2.0	60# White SCK	54" or 60"	750'	12.0	12.0	500+		
IB1200XTW60	.5mil PET	2.6	2.6	80# White SCK	60"	750'	14.0	14.0	500+		

Transfer Adhesive - Double Coated Tapes												
			Caliper mils		Mast	er Roll	Performance Characteristics					
Part Number	Adhesive	Coat Weight	Adhesive & Liner	Liner	Width	Length	Peel SS lb/in	Tack SS lb/sq.in	Shear hours			
IF1011-78	XT Rubber	1.8	6.5	78# SCK	60"	540'	12.0	12.0	500+			
IF1013-78	XT Rubber	2.6	8.3	78# SCK	60"	540'	12.0	12.0	500+			

MP593XT complies with all REACH and RoHS regulations

#### **Automotive Specifications**

Mactac's 593XT products are verified by an accredited third-party testing laboratory to meet the adhesive requirements for the specifications listed below.

Manufacturer Specification Mactac Product

GM 16443, 14729 IB1190XT, IB1183XT, IB1175XT Ford ESB-M3G76-B2 IB1190XT, IB1183XT, IB1175XT

For additional Performance Guides on MP593 XT, please visit www.mactac.com.

Mactac is ISO9000-2000 certified.

Mactac is a member of the following organizations:

Gasket Fabricators Association

National Association of Graphic and Product Identification Manufacturers, Inc. (GPI)

Pressure Sensitive Tape Council (PSTC)

