

# PERFORMANCE GUIDE

# IB1122-60/IB1122-60ER Double Coated Tape

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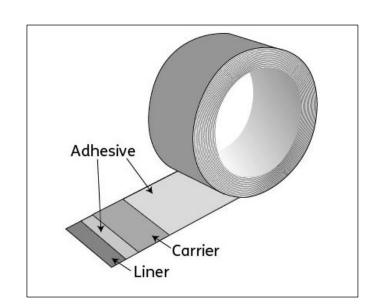
# **Product Description**

IB1122-60 consists of a .5mil PET carrier coated on both sides with 2.0 mils of rubber pressure sensitive adhesive. The adhesive is protected by a two-side silicone coated 60# white super-calendared Kraft liner, available with either medium-easy release (ER) or medium-tight release. This product is designed for applications that require high initial tack to a wide variety of substrates including open cell foams and low surface energy materials.

# **Product Construction**

• Carrier: 0.5 mil PET

Adhesive: 2.0 mils FBR899
Liner: 60# White SCK
Web Width: 60"



#### **Features**

- Aggressive rubber adhesive
- Good shear properties
- Dimensionally stable SCK liner.

# **Benefits**

- High initial tack and adhesion
- Excellent adhesion to a wide variety of substrates
- Performs well on rough or uneven surfaces
- Excellent handling and diecutting.
- Exceptional performance on most foam and rubber materials.

# **Applications**

- Foam bonding applications
- Felt and fabric bonding applications
- Carpet securement
- General purpose mounting & bonding applications

IB1122-60 Physical Properties			
Thickness	Mils Liner/Unwind		
Adhesive	2.0/2.0		
Carrier	0.5		
Liner	3.5		
Total Thickness	8.0		
Performance Test	Test Method	Typical Values	
Loop Tack	PSTC-16	Lbs./in.	Oz/in.
Stainless Steel	2 mil PET Backed	12.0	192
Peel Adhesion	PSTC-101-Method A	Lbs./in.	Oz/in.
Stainless Steel	2 mil PET Backed	9.5	152
Shear	PSTC-107	Hours to Fail	
1 kg weight	72°F	200+	

Values given are typical and not for use in specifications

#### **SERVICE TEMPERATURE**

Application: Above 50°F (10°C) for best performance

End Use: -40°F to 160°F (-40°C to 71°C)

#### **APPLICATION DETAILS**

For best performance surfaces must be clean, dry and free of any oil, grease or other contaminant.

#### **SHELF LIFE**

Two year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL 1-800-255-9733 for additional product information

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