

## CF4084-72 Double Coated Tape CleanBond™ LOW VOC Adhesive

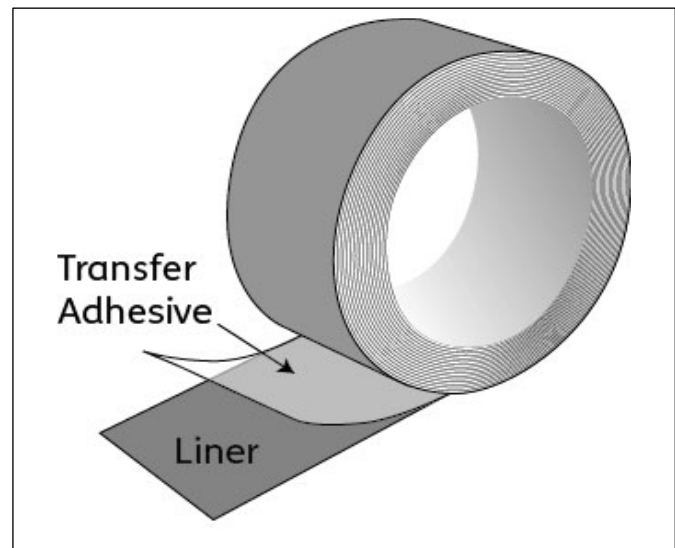
Version: 3  
Date: 10/2023  
Approved by: SRS

### Product Description

CF4084-72 is a 4 mil thick film of clean non-VOC, low-outgassing and low-migratory aggressive acrylic pressure sensitive adhesive. The adhesive is protected by a two-side silicone coated 72# white polycoated liner. This product is designed for applications that benefit from a clean, chemically inert adhesive tape.

### Product Construction

- **Carrier:** NA
- **Adhesive:** 4.0 mils LV820 LOW VOC Acrylic
- **Liner:** 72# White PCK
- **Web Width:** 54"



### Features

- Low VOC – JIS A-1901
- Low FOG - VDA278, SAE J1756
- ISO 18916 Approved
- High Dielectric Strength
- Aggressive acrylic adhesive
- Good shear properties
- Moisture stable PCK liners

### Benefits

- Non-outgassing and non-migratory
- Conformable
- Excellent adhesion to a wide variety of surfaces.
- Chemical & UV resistant
- Excellent handling and die-cutting.
- Non-corrosive & non-oxidizing

### Applications

- Flexible Printed Circuits
- Printed Circuit Boards
- Insulation and Shielding
- Wire harnessing
- Thermal Interface Materials
- Foam bonding applications
- Interior applications that require low VOC and low FOG characteristics

<b>CF4084-72 Physical Properties</b>			
<b>Thickness</b>	<b>Mils CF4084-72</b>		
Adhesive	4.0		
Liner	5.3		
Total Thickness	9.3		
<b>Performance Test</b>	<b>Test Method</b>	<b>Typical Values</b>	
<b>Loop tack</b>	<b>PSTC-16-Method A</b>	<b>Lbs./in.</b>	<b>Oz/in.</b>
Stainless Steel	Backed with 2 mil PET	5.0	80
<b>Peel Adhesion - 180° 2 mil PET Backed</b>	<b>PSTC-101-Method A</b>	<b>Lbs./in.</b>	<b>Oz/in.</b>
30 minute dwell	Stainless Steel	8.5	136
24 hour dwell	Stainless Steel	9.9	158
30 minute dwell	ABS	8.1	130
24 hour dwell	ABS	7.9	126
30 minute dwell	Polycarbonate	8.8	141
24 hour dwell	Polycarbonate	8.2	131
30 minute dwell	HDPE	2.9	46
24 hour dwell	HDPE	3.2	51
<b>Dielectric Strength</b>	<b>ASTM D 149-20</b>	<b>kV/mm</b>	
Peak Voltage		36.0	
<b>Shear</b>	<b>PSTC-107-Method A</b>	<b>Hours to Fail</b>	
1 kg weight	72°F	85+	

Values given are typical and not for use in specifications

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Foam Bonding Performance		
Substrate	Application Method	Result
EPDM	Room Temp with 50% compression	Foam Destruction
Nitrile PVC	Room Temp with 50% compression	Foam Destruction
EVA Blend	Room Temp with 50% compression	Foam Destruction
Polyether polyurethane Foam	Room Temp with 50% compression	Foam Destruction
NBR-PVC	Room Temp with 50% compression	Foam Destruction

VOC Analysis Method: JIS-A 1801		
Substance	Values not to exceed [ $\mu\text{g}/\text{m}^3$ ]	CF4084-72
Formaldehyde	100	0.4
Acetaldehyde	48	1.2
Toluene	260	*
Xylenes	870	1.4
p-Dichlorobenzene	240	*
Ethylbenzene	3800	*
Styrene	220	*
Chlorpyrifos	1	*
Di-2-ethylhexyl phthalate	120	*
Diazinon	.29	*
Nonanal	41	*
Fenobucarb	33	*

\* Below Detection Limits

Fog Analysis Method: VDA278	Specification Requirements [ $\mu\text{g}/\text{g}$ ]	CF4084-72
FOG	< 250	30

Fog Analysis Method: SAE J1756	Specification Requirements Gravimetric Fog, mg	CF4084-72
FOG		0.11

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## SERVICE TEMPERATURE

Application: Above 50°F (10°C) for best performance  
End Use: -40°F to 300°F (-40°C to 121°C) depending on laminate construction and end use application

## APPLICATION DETAILS

For best performance surfaces must be clean, dry and free of any oil, grease or other contaminant.

## SHELF LIFE

Two year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL **1-800-328-2619** for additional product information

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