

CB1102-60 Double Coated Tape

CleanBond™ LOW VOC Adhesive

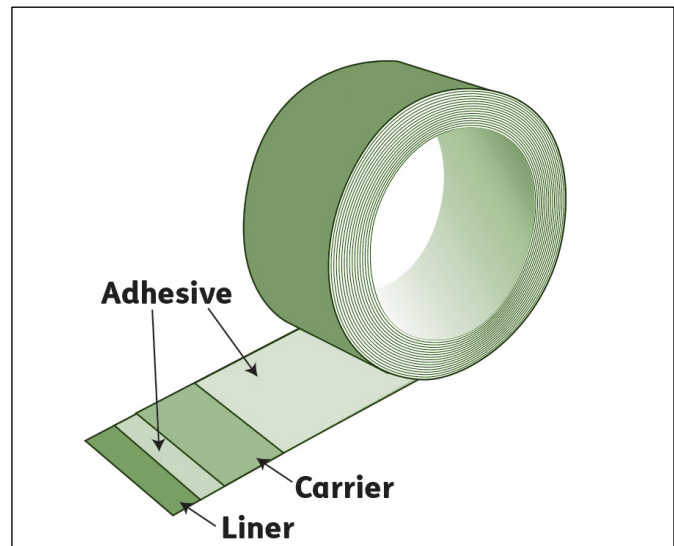
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Product Description

CB1102-60 consists of a .5mil PET carrier coated on both sides with 2.0 mils of an aggressive, non-VOC hotmelt rubber pressure sensitive adhesive. The adhesive is protected by a two-side silicone 60# white SCK paper liner. This product is designed for applications that benefit from an aggressive, LSE adhesive with no VOCs'.

Product Construction

- **Carrier:** 0.5 mil PET
- **Adhesive:** 2.0 mils LV790 Rubber
- **Liner:** 60# White SCK
- **Web Width:** 54"



Features

- Aggressive rubber adhesive
- Excellent shear strength
- Non-VOC
- Cost effective liner

Benefits

- High initial tack and adhesion
- Excellent to wide variety of materials
- Excellent adhesion to LSE surfaces
- Excellent handling and die-cutting.

Applications

- Insulation and Shielding
- Wire harnessing
- Thermal Interface Materials
- Foam bonding applications
- Fabric & Textile bonding

CB1102-60 Physical Properties			
Thickness	Mils CB1102-60		
Adhesive	2.0/2.0		
Carrier	0.5		
Liner	3.6		
Total Thickness	8.1		
Performance Test	Test Method	Typical Values	
Loop tack	PSTC-16-Method A	Lbs./in.	Oz/in.
Stainless Steel	Backed with 2 mil PET	12.0	192
Peel Adhesion - 180° 2 mil PET Backed	PSTC-101-Method A	Lbs./in.	Oz/in.
30 minute dwell	Stainless Steel	12.0	192
Dielectric Strength	ASTM D 149-20	kV/mm	
Peak Voltage		43.6	
Shear	PSTC-107-Method A	Hours to Fail	
1 kg weight	72°F	500+	
5 kg weight	72°F	300+	
Tensile	ASTM-D882	Lbs./in.	Oz./in.
MD/CD		10	160
Elongation	ASTM-D882	%	
MD		100	

Values given are typical and not for use in specification

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Foam Bonding Performance		
Substrate	Application Method	Result
EPDM	Room Temp with 50% compression	Strong Adhesion
Nitrile PVC	Room Temp with 50% compression	Foam Destruction
EVA Blend	Room Temp with 50% compression	Foam Destruction
Polyether polyurethane Foam	Room Temp with 50% compression	Foam Destruction
NBR-PVC	Room Temp with 50% compression	Foam Destruction

- Custom liners, thicknesses, and widths available upon request

SERVICE TEMPERATURE

Application: Above 50°F (10°C) for best performance
End Use: -40°F to 180°F (-40°C to 82°C) depending on laminate construction and end use application

APPLICATION DETAILS

For best performance surfaces must be clean, dry and free of any oil, grease or other contaminant.

SHELF LIFE

Two year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL **1-800-328-2619** for additional product information

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