

Mactac® Roll Label

Standard Operating Procedure — Splice Specification

1. The objective is to establish a splice specification and number of splices per roll for all Roll Label products.
2. Specifications for standard Roll Label products:
 - One (1) splice maximum for rolls equal to or less than 2500’.
 - Two (2) splices maximum for rolls greater than 2500’ to 7500’.
 - Three (3) splices maximum for any roll greater than 7500’ to 15000’.
 - Splices must not be within 500’ of each other or within 500’ of the beginning or end of the roll.
 - 1 ½ “ or 2” Red splicing tape is required on all applications.
3. Specifications for Film Roll Products
 - One (1) splice maximum for rolls equal to or less than 2500’.
 - Two (2) splices maximum for rolls equal to or less than 10,000’.
 - Three (3) splices maximum for rolls greater than 10,000’.
 - Splices must not be within 1,000’ of each other or within 1,000 of the beginning or end of a roll.
 - 1 ½” or 2” Red splicing tape is required on all applications.*
*Except Dairy Label which uses a white tape.
4. All MRS Rolls used must have splices stamped on the side of the roll.
5. All cores will be standard 3/8” thick wall cores.
6. All splices must be stamped and clearly identified on both sides of all finished rolls of material.



Mactac North America

4560 Darrow Road • Stow, OH 44224-1898 | ph: 800-548-3456
email: Mactac.Americas@mactac.com | www.mactac.com/rolllabel