

PERFORMANCE GUIDE

Updated **Metro Digital** 11/19

metro[®]

White Vinyl Permanent for Indigo and Toner Fusion Presses

Sheet Sheets / CTN **Liner Description**

12" x 18" Stock Numbers MDV1218WPS-5 500 Standard scores every 1 1/4"

13" x 19" MDV1319WPS-5 500 Standard scores every 1 1/4"

Construction

Face: White Vinyl for commercial HP Indigo and toner fusion presses

Adhesive: General purpose permanent acrylic adhesive

Liner: Lay flat liner

Description

Matte white vinyl optimized for sheet fed HP Indigo presses **Face**

Typical Physical Properties of Face Stock without Adhesive

0.0034 +/- 10% Caliper, inches **TAPPI T-411**

Adhesive

General Purpose Permanent bonds well to a wide variety of surfaces. It is especially

formulated to all but eliminate sheet edge adhesive bleed.

Typical Physical Properties of Adhesive

Temperature Ranges

Minimum Application +35°F (1.6°C)

Polyester Film Dry -65°F to +180°F (-54°C to +82°C)

Service Ranges

Surface

CTM #45 Curwood

Liner A cost effective white kraft liner has outstanding lay-flat characteristics and internal strength,

toughness, tear resistance for kiss cutting.

Typical Physical Properties of Liner

0.0042+/- 10% **TAPPI T-411** Caliper, inches Basis Weight, lbs. (24" x 36"/500 sheets) 72 +/- 10% **TAPPI T-410**

Total Caliper 0.0088 ± 10% inches (8.8 mils)

GSM 267 ± 10%

Sheet fed commercial toner fusion and HP Indigo presses **Printing Process**

Shelf Life One year when stored at 72° F and 50% R.H.

This product complies with CONEG regulations.

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