

Applications

Archiving and Photo Mounting | Insulation and Shielding Wire Harnessing | Foam Bonding Applications **Automotive Interior | Flexible Printed Circuits Printed Circuit Boards | Electronics**













Boards

Electronics



Harnessing

Bonding

Automotive

Features

- High performance acrylic adhesive - either:
 - LV820 High tack acrylic
 - LV840 High shear acrylic
- Good shear properties
- Moisture stable PCK liner

Benefits

- pH Neutral, acid free for archival applications
- Low VOC Meets JIS-A 1901 Standard
- Low FOG VDA278 Compliant, SAE J1756
- Excellent adhesion to a wide variety of surfaces
- Smooth adhesive profile
- Non-outgassing & non-migratory
- Chemical & UV resistant
- Non-corrosive & non-oxidizing
- Excellent handling & die-cutting
- Adhesives meet ISO 18916 for photographic archiving

We're Solid.



Mactac[®] is a pioneer in 100% solids adhesive technology bringing solutions that stick to the industrial tape and adhesive market since 1959.



Products Featuring LV800 Series Clean Acrylic Adhesive

Application Temperature +50°F

Service Temperature -40°F to 300°F

| CleanBond™ Double Coated Tapes | | | | | | | | | | | |
|--------------------------------|------------|----------|------------------|-----------------------|-----------------------|---------|-------------|--------|--------------------------------|-------------------------|----------------|
| | | | Coat Weight | Caliper Mils | | End Use | Master Roll | | Performance Characteristics | | |
| Part Number | Carrier | Adhesive | Liner/ Unwind | Carrier & Adhesive | Liner | Release | Width | Length | Peel SS lb/ in | Tack SS lb/ sq.in | Shear hours |
| CB4180 | .5 mil PET | LV820 | 1.2/1.2 | 2.9 | 72# PCK | Medium | 54" | 750' | 9.9 | 6.4 | 85+ |
| CB4181 | .5 mil PET | LV820 | 1.8/1.8 | 4.1 | 72# PCK | Medium | 54" | 750' | 9.9 | 7 | 85+ |
| CB4182 | .5 mil PET | LV820 | 2.4/2.4 | 5.3 | 72# PCK or 80# NT PCK | Medium | 54" | 750' | 8.7 | 7 | 85+ |
| CB4190-2PET | .5 mil PET | LV840 | 1.2/1.2 | 2.45 | (2) PET | Medium | 60" | 750' | 8.5 | 4.5 | 300+ |

| CleanFilm™ Transfer Adhesives | | | | | | | | | | | | |
|-------------------------------|---------|----------|----------------|---------------------|-----------------------|---------|-------|---------|--------------------------------|-------------------------|----------------|--|
| | | | Coat Weight | Caliper Mils | | End Use | Maste | er Roll | Performance Characteristics | | | |
| Part Number | Carrier | Adhesive | Mils | Adhesive & Liner | Liner | Release | Width | Length | Peel SS lb/in | Tack SS lb/ sq.in | Shear hours | |
| CF4082 | NA | LV820 | 2.0 | 8.1 | 72# PCK | Medium | 54" | 540' | 9.9 | 5 | 85+ | |
| CF4083 | NA | LV820 | 3.0 | 9.1 | 72# PCK | Medium | 54" | 540' | 9.9 | 7 | 85+ | |
| CF4084 | NA | LV820 | 4.0 | 10.1 | 72# PCK or 80# NT PCK | Medium | 54" | 540' | 8.7 | 7 | 85+ | |

LV800 Series Adhesives meet the following criteria:

- FDA 21 CFR 175.125 (a) and (b)
- REACH and RoHS regulations
- Prop 65 compliant
- Consumer Product Safety Improvement Act of 2008

Additional liners available:

- 2.0 mil PET
- 72# PCK
- 80# Natural PCK
- 60# SCK

Please call for more information.

For additional Performance Guides on CleanTape™ products, please visit www.mactac.com.

Mactac is ISO9000-2015 certified.

Mactac is a member of the following organizations:

Gasket Fabricators Association

National Association of Graphic and Product Identification Manufacturers, Inc. (GPI)

Pressure Sensitive Tape Council (PSTC)

