

PERFORMANCE GUIDE

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Metro Digital

Update d 10/14

White Vinyl Permanent for Indigo

		Sheet	Sheets /	Liner Descriptior	า			
Stock Numbers	MIV1218WPS-1	12" x 18"	100	Standard scores	every 1 ¼"			
	MIV1319WPS-1	13" x 19"	100	Standard scores	Standard scores every 1 ¼"			
	Construction							
Face:	White Vinyl for commercial HP Indigo presses							
Adhesive:								
Liner:	Lay flat liner							
	Description							
Face	Matte white vinyl optimized for sheet fed HP Indigo presses Typical Physical Properties of Face Stock without Adhesive							
		roperties of	Face Stock	0.0034 +/- 10%				
	Caliper, inches			0.0034 +/- 10%	TAPPI T-411			
Adhesive	General Purpose Permanent bonds well to a wide variety of surfaces. It is especially							
	formulated to all but eliminate sheet edge adhesive bleed.							
	Typical Physical Properties of Adhesive							
	Temperature Ran	•						
	Minimum Applica	tion	+35°F (1.6	°C)	CTM #45 Curwood			
	Minimum Applicatior Service Ranges	lion	-65°F to +180°F (-54°C to +82°C)		Polyester Film Dry			
	Service Nanges				Surface			
Liner	A cost effective white kraft liner has outstanding lay-flat characteristics and internal							
	strength, toughness, tear resistance for kiss cutting.							
	Typical Physical Properties of Liner							
	Caliper, inches			0.0042+/- 10%	TAPPI T-411			
	Basis Weight, lbs. (24" x 36"/50	0 sheets)	72 +/- 10%	TAPPI T-410			
Total Caliper	0.0079 ± 10% incl	nes (7.9 mils)					
GSM	266 ± 10%							
Printing Process	Sheet fed commercial toner HP Indigo presses							
Shelf Life	One year when st	ored at 72 $^{\circ}$	F and 50% R	.Н.				

This product complies with CONEG regulations.

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