

PERFORMANCE GUIDE



Metro Digital Updated 6/17

Matte Litho for Indigo

		Sheet Size	Sheets /	CTN	Liner Descri	ption	
Stock Numbers	MIP1218MPS-5	P1218MPS-5 12" x 18"				ores every 1 ¼"	
	MIP1319MPS-5	N-5 12" x 18" 500		Standard scores every 1 1/4" No Scores No Scores			
	MIP1218MPN-5						
	MIP1319MPN-5						
	MIP295205MPS-2	29.5" x 20.5"	0.5" 200		Standard scores every 1 ¼"		
	Construction						
Face:	Matte litho for commercial HP Indigo presses						
Adhesive:	General purpose permanent acrylic adhesive						
Liner:	Lay flat liner Description						
Face	A matte litho sheet for sheet fed HP Indigo presses Typical Physical Properties of Face Stock without Adhesive						
	Caliper, inches		0	0.0039 +/- 10%		TAPPI T-411	
	Basis Weight, lbs. (25" x 38"/500 sheets)			60+/- 10%		TAPPI T-410	
Adhesive	General Purpose Permanent bonds well to a wide variety of surfaces. It is especially formulated to all but eliminate sheet edge adhesive bleed. Typical Physical Properties of Adhesive						
	Thickness, inches 0.000			06 +/- 10%			
	Peel Adhesion, lbs./in. 2.0					PSTC-2 (30 min.	
	Temperature Ranges					applied)	
	+35°			°F (1.6°C)		CTM #45 Curwood	
	Minimum Application		=	65°F to +180°F (-54°C to		Polyester Film Dry	
	Service Ranges +82°			•		Surface	
Liner	A cost effective white	a kraft liner has d	outstandin	ng lav-fl	at characteric	tics and internal	
	A cost effective white kraft liner has outstanding lay-flat characteristics and internal strength, toughness, tear resistance for kiss cutting.						
	Typical Physical Properties of Liner						
	Caliper, inches			0.0042+/- 10%		TAPPI T-411	
	Basis Weight, lbs. (24" x 36"/500 sheets)				72 +/- 10%	TAPPI T-410	
Total Caliner	0.0087 + 10% inche	es (8 7 mils)					

Total Caliper $0.0087 \pm 10\%$ inches (8.7 mils)

GSM 233 ± 10%

Printing Process Sheet fed commercial HP Indigo presses.

Shelf Life Two years when stored at 72° F and 50% R.H.



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This product complies with CONEG regulations.

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