

PERFORMANCE GUIDE

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Starliner®

Updated 03/13

Matinee® 60# Semi Gloss Coated Litho - Permanent

Stock Numbers

Liner:

Sheet Size Sheets/ Carton Sheet Size Sheets/ Carton SL 0028 8 ½" x 11" 2000 SL 0002 17" x 22" 500

8 ½" x 11" 500 SL 0028-1 1000 SL 0015 26" x 20"

Also available:

Matinee Digital, Matinee Indigo and Matinee Blockout.

See these respective performance guides for more information

Applications and End Uses Construction

Face: 60# Semi Gloss Coated Litho Adhesive: MP2003 Permanent Acrylic

Specially processed scored release liner. Back printed in red "Starliner Permanent. Labels, promotions and POP requiring a semi-gloss appearance including scrapbook and photo album stickers.

Description

A 60# white semi-gloss, coated litho providing a quality appearance and printing characteristics. Meets the **Face**

ANSI/NISO Z39.48 for permanence and contains an alkaline reserve of at least 2%.

Typical Physical Properties of Face Stock without Adhesive

0.0031 (3.1 mils) ± 10% TAPPI T-411 Caliper, inches Brightness % 90 TAPPI T-452 75 Gloss % Reflectance at 75° angle TAPPI T-480 pH of face stock +7 TAPPI T-509

Lignin Less than 1% ANSI /NISO Z39.48-1992

48 MD 58 CD TAPPI T-414 Tear, grams. Tensile, lbs./in. 35 MD 15 CD TAPPI T-494 Basis Weight, lbs. (25" x 38"/500 sheets) 60+/- 10% TAPPI T-410

Permanent acrylic emulsion adhesive exhibiting a high initial tack on most common substrates. The **Adhesive**

proprietary non-ooze characteristics will provide clean kiss, die, and guillotine cutting.

Typical Physical Properties of Adhesive

TAPPI T-411 Thickness, inches 0.0007 +/- 10%

Peel Adhesion, lbs./in. 3.0 PSTC-2 (30 min. applied)

Photographic Activity Test **Passes** ISO 14523

Temperature Ranges

+35°F (-2°C) CTM #45 Curwood Minimum Application -65°F to +200°F (-54°C to Polyester Film Dry

Service Ranges

+93°C) Surface

Liner A nominal 80# white kraft liner with scores every 1 1/4", has excellent lay-flat characteristics and internal

strength, toughness, tear resistance for kiss cutting.

Typical Physical Properties of Liner

Caliper, inches 0.0042+/- 10% TAPPI T-411 Basis Weight, lbs. (24" x 36"/500 sheets) 72 +/- 10% TAPPI T-410

Total Caliper 0.0080 ± 10% inches (8.0 mils)

Printing

Printable by offset-lithography with compatible ink systems. Laser compatible with production sized toner fusion printers capable of using heavier weight materials. Use laser compatible inks if pre-printing. Follow

Process printer manufacturer's recommendations on printing pressure sensitive media and always test.

Shelf Life Two years when stored at 70° F and 50% R.H.



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This product complies with CONEG regulations.

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