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## Debut ITC White Vinyl - **Permanent** for Indigo Printing

Certified for HP Indigo  
5000/5500 & 7000/7500  
Presses by Rochester  
Institute of Technology



Stock Number	INV8000	Sheet Size 12" x 18"	Sheets /Carton 100	
<b>Construction</b>		<b>Applications and End Uses</b>		
<b>Face:</b>	White Vinyl Topcoated for sheet fed HP Indigo		Sheet fed HP Indigo presses. Use for POP, bumper sticker, cooler displays, window displays, and menu boards.	
<b>Adhesive:</b>	Permanent Acrylic			
<b>Liner:</b>	Specially processed scored release liner.			
<b>Face</b>	Base face stock is a 3.5 mil white matte calendared vinyl. This durable, flexible, vinyl conforms well to irregular surfaces.			
	<b>Typical Physical Properties of Face Stock with Adhesive</b>			
	<b>Caliper</b> , inches	0.0035 ± (3.5 mils)	TAPPI T-411	
	<b>Gloss</b> % Reflectance at 75° angle	37.5	TAPPI T-480	
	<b>Brightness</b>	83%	TAPPI T-452	
<b>Adhesive</b>	Permanent acrylic emulsion adhesive exhibiting a high initial tack on most common substrates. Its patented non-ooze characteristics will provide clean kiss, die, and guillotine cutting.			
	<b>Typical Physical Properties of Adhesive</b>			
	Temperature Ranges			
	Minimum Application	+35°F (1.66°C)	CTM #45 Curwood	
	Service Ranges	-65°F to +200°F (-54°C to +93°C)	Polyester Film Dry Surface	
<b>Liner</b>	A nominal 80# white kraft liner with scores every 1 ¼", has excellent lay-flat characteristics and internal strength, toughness, tear resistance for kiss cutting.			
	<b>Typical Physical Properties of Liner</b>			
	Caliper, inches	0.0042+/- 10%	TAPPI T-411	
	Basis Weight, lbs. (24" x 36"/500 sheets)	72 +/- 10%	TAPPI T-410	
<b>Total Caliper</b>				
<b>Typical values +/-10%</b>	Inches	Mils (0.001 inch)	Grams Meter Square	Microns
	0.0088"	8.8 mils	267 g/m <sup>2</sup>	223.52μ
<b>Printing Process</b>	HP Indigo sheet fed printing			
<b>Shelf Life</b>	One year when stored at 70° F and 50% R.H.			

This product complies with CONEG regulations

**For ordering and product information call 1-800-321-8834**

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