



Starliner[®]

Updated
07/14

Chorus Satin Acetate – Badge Adhesive

NEW Sheet Size
SL

Stock Numbers 3420 17" x 22"

Construction

Face: Satin Acetate
Adhesive: Badge Acrylic Adhesive
Liner: Specially processed scored release liner.

Applications and End Uses

Ideal for offset printed name and convention badges, backstage passes, unique Point of Purchase and promotional labels

Description

Face Satin Acetate is an offset printable durable white satin cloth characterized by excellent conformability to flexible cloth surfaces.

Typical Physical Properties of Face Stock without Adhesive

Caliper: inches	0.00610 (6.10 mils) ± 10%	TAPPI T-411
Brightness	69	TAPPI T-452
Opacity	65	TAPPI T-425

Adhesive

Specifically designed for up to 24 hours use on fabric. It exhibits good holding power on fabric and removes cleanly and is non-staining. **CAUTION:** Not recommended for use on fur, leather, suede, sequins, corduroy or silk. This is a permanent type adhesive and should not be used where long term removability is required such as sock and tights bands or size labels.

Typical Physical Properties of Adhesive

Thickness, inches	0.0006 +/- 10%	TAPPI T-411
Peel Adhesion, lbs./in.	1.0	PSTC-2 (30 min. applied)
Temperature Ranges		
Minimum Application	+25°F (-4°C)	CTM #45 Curwood
Service Ranges	-65°F to +180°F (-54°C to +82°C)	Polyester Film Dry Surface

Liner

A nominal 80# white kraft liner with scores every 1 ¼", has excellent lay-flat characteristics and internal strength, toughness, tear resistance for kiss cutting.

Typical Physical Properties of Liner

Caliper, inches	0.0042 +/- 10%	TAPPI T-411
Basis Weight, lbs. (24" x 36"/500 sheets)	72 +/- 10%	TAPPI T-410

Total Caliper	0.01090 ± 10% inches (10.9 mils)
Printing Process	Printable by offset-lithography with compatible ink systems.
Shelf Life	One year when stored at 70° F and 50% R.H.

This product complies with CONEG regulation.

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