

PERFORMANCE GUIDE

Represents Typical Values Only

TN8602 Revised: 12/2017 KSM

Durascan® N Thermal Transfer Film

Description		Applications and End Uses		
Product	TN8602 is a bright white BOPP film with a removable acrylic based adhesive with a 2.4 semi-bleached super calendared kraft liner.		Thermal transfer labels recommended for short outdoor durability labeling, shelf marking, parts and inventory labels and anywhere a strong, durable label with removable adhesive is needed.	
Adhesive	A bright white BOPP film designed for thermal transfer as well as flexo printing.			
	Physical Properties Without Adhesive			
	Caliper, inches		0.00315+/- 10	% TAPPI T-411
	Brightness		92% Min	TAPPI T-525
	Opacity		87% Min	TAPPI T-425
	Tensile, kg Min		10 MD 17 CD	TAPPI T-494
	Tear, kg Min		19 MD 24 CD	TAPPI T-414
	Basis Weight, lbs. (24" x 36"/500)		42.5 +/- 10%	TAPPI T-410
	end use application. Physical Properties of Adhesive Thickness, inches Peel Adhesion, pounds/in.	0.0007 +/- 10% Stainless Steel = 0.8 Glass = 0.7 HDPE = 0.7 PVC = 0.8		PSTC-101F (7 days applied)
	Photographic Activity Test (PAT)	Passes		ISO 18916
	LHAMA *	(CFR) Title 16 (CPSC) 1500.14(b)(8)	Part	ASTM D4236
	TRA*	16 CFR 1500.3(b)(5),	(7)- (9) FHSA	C.R.C., c. 931 sec. (10)&(11)
	Temperature Ranges		. , , ,	
	Minimum Application Service Ranges	+25° F (-4°C) on most surfaces -40 to +200° F (-40 to +93°C)		CTM #45 Curwood Polyester Film Dry Surface
Liner	A semi-bleached super calendared kraft liner excellent for die cutting, stripping and label dispensing. Primarily for roll-to-roll applications.			
	Caliper, inches		0.0024 +/- 10%	TAPPI T-411
	Basis Weight, lbs. (24" x 3		40 +/- 10%	TAPPI T-410

Shelf Life One year when stored at 72° F and 50% R.H.

 ${\bf Durascan}^{\circ} \ {\bf is} \ {\bf a} \ {\bf registered} \ {\bf trademark} \ {\bf of} \ {\bf Morgan} \ {\bf Adhesives} \ {\bf Company}$

^{*} NOTE: Thermal transfer printing quality and bar code scannability are dependent upon the interworking of several elements; the ribbon, the printhead and the facestock. Please test all applications. Consult MACtac's Technical Marketing Department for guidelines regarding printer and ribbon compatibility.

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