

PERFORMANCE GUIDE

Represents Typical Values Only

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PTC1691-2

Revised: 02/2014 KSH

2 mil Clear Polypropylene / PUREtac CL216 / 1.2 mil PET liner

Description			Applications and End Uses	
Product	PTC1691-2 is a 2.0 mil clear top coated Polypropylene film with a quick tack permanent adhesive designed for prime film labeling and a 1.2 mil PET liner.		Label applications requiring a semi- conformable, clear, "No Label Look" film for food, cosmetic, beverage, and household cleaner market segments. Excellent flexo and thermal transfer printability.	
Face	A 2.0 mil clear, top coated, biaxially oriented polypropylene (BOPP) film designed for applications where ultra clarity is needed for a "no label" look. Proprietary top coating delivers excellent adhesion for superior graphics and print receptivity for various methods including UV Flexo, Water Flexo, Gravure, UV Inkjet, Hot Stamp and Thermal Transfer. Great stiffness for efficient dispensability.			
	Physical Properties Without Adhesive			
	Caliper, inches		0.002 (2.0 mil)	ASTM D2103
	Gloss % Reflectance at 4	15° angle	85	ASTM D2547
	Haze		2.5	ASTM D1003
	Tensile, lbs./in.		20 MD 35 CD	ASTM D882
	Elongation, %		180 MD 55 CD	ASTM D882
	PUREtac CL216 is designed for film water whitening. Suitable for cold converting.		-	-
	Physical Properties of Adhesive Thickness, inches	0.0007 +/- 10%		
	180° Peel Adhesion, lbs./in.		CTM-8 (30 min. applied) Reference: PSTC-101A	
		,	Refer	
		HDPE: 3.5	Refer	
			Refer	
		HDPE: 3.5	Refer	
		HDPE: 3.5 Stainless Steel: 3.9		ence: PSTC-101A
	Loop Tack (1"), lbs./in.	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8	Refer	ence: PSTC-101A
	Loop Tack (1"), lbs./in.	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9		ence: PSTC-101A
	Loop Tack (1"), lbs./in.	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3		ence: PSTC-101A
	Loop Tack (1"), lbs./in.	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3 LDPE: 2.6		ence: PSTC-101A
		HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3		ence: PSTC-101A
	Temperature Ranges	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3 LDPE: 2.6 Glass: 5.2	CTM	ence: PSTC-101A
	Temperature Ranges Minimum Application	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3 LDPE: 2.6 Glass: 5.2 +32°F (-0°C)	CTM- CTM	ence: PSTC-101A -25 #45 Curwood
Liner	Temperature Ranges Minimum Application Service Ranges A 1.2 mil clear polyester liner exce Primarily for roll-to-roll applicatior	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3 LDPE: 2.6 Glass: 5.2 +32°F (-0°C) -50°F to +160°F (-46°C f ellent for die cutting, stripp ns. Specifically designed for	CTM CTM to +71°C) Polye ping and label dispens	ence: PSTC-101A -25 #45 Curwood <u>ester Film Dry Surface</u> sing.
Liner	Temperature Ranges Minimum Application Service Ranges A 1.2 mil clear polyester liner exce Primarily for roll-to-roll application applications requiring excellent cla	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3 LDPE: 2.6 Glass: 5.2 +32°F (-0°C) -50°F to +160°F (-46°C f ellent for die cutting, stripp ns. Specifically designed for	CTM CTM to +71°C) Polye ping and label dispens or use with clear film	ence: PSTC-101A -25 #45 Curwood <u>ester Film Dry Surface</u> sing. face materials or
Liner	Temperature Ranges Minimum Application Service Ranges A 1.2 mil clear polyester liner exce Primarily for roll-to-roll applicatior	HDPE: 3.5 Stainless Steel: 3.9 LDPE: 3.2 Glass: 3.8 HDPE: 2.9 Stainless Steel: 5.3 LDPE: 2.6 Glass: 5.2 +32°F (-0°C) -50°F to +160°F (-46°C f ellent for die cutting, stripp ns. Specifically designed for arrity.	CTM CTM to +71°C) Polye ping and label dispens	ence: PSTC-101A -25 #45 Curwood <u>ester Film Dry Surface</u> sing.

This product complies with CONEG regulations. All MACtac Roll Label products meet the requirements of the Clean Air Act of 1990.

IMPORTANT NOTICE: The information given and the recommendations made herein are based on our research and are believed to be accurate, but no guarantee of their accuracy or completeness is made. In every case, user shall determine before using any product in full scale production, or in any way, whether such product is suitable for user's intended use for their particular purpose under their own operating conditions. User assumes all risk and liability whatsoever in connection with their use of any product. The products discussed herein are sold without any warranty as to merchantability or fitness for a particular purpose, or any other warranty, express or implied. No representative of ours has any authority to waive or change the foregoing provisions, and no statement or recommendation not contained herein shall have any force of effect unless in an agreement signed by the officers of seller and manufacturer. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent without authority from the owner of the patent. The following is made in lieu of all warranties, express or implied. Seller's and manufacturer's only obligation shall be to replace or credit such quantity of the product proved to be defective at its discretion.

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