

# PERFORMANCE GUIDE

Represents Typical Values Only

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**FAB6914**

Revised: 03/2022 CNS

**1 mil Clear PET / MP690 / 3.2 mil SCK**

Description		Applications and End Uses	
Product	FAB6914 - 1 mil gloss top-coated, clear polyester with a durable and aggressive permanent acrylic adhesive and a 3.2 SCK liner.		Designed for use as an overlaminant in nameplate, durable equipment, and drum label applications. Excellent flexo and thermal transfer printability with most resin and wax/resin ribbons.
	Recognized for UL969 component labels. This product is UL Recognized for indoor and outdoor applications. For specific recognition, consult UL file MH12627.		
	CUL (CSA C22.2 No. 0.15) recognized under UL file No. PGGU8.MH12627 Marking and Labeling System Materials Certified for Canada.		
Face	1 mil clear polyester, specifically designed to act as an overlaminating film.		
	Physical Properties Without Adhesive		
	Caliper, inches	0.001 (1 mils)	ASTM D-2103
	Tensile, lbs./in.	50 MD 62 CD	TAPPI-494
Adhesive	MP690 is a high performance, high tack, durable, permanent acrylic emulsion with excellent ultimate adhesion and mandrel hold. It is extremely chemical and solvent resistant and has very good adhesion to various high and low energy substrates.		
	Physical Properties of Adhesive		
	Thickness, inches	0.001 +/- 10%	
	Peel Adhesion, lbs./in.	2.9	PSTC-101A
	Temperature Ranges		
	Minimum Application	+50°F (10°C)	CTM #45 Curwood
	Service Ranges	-40°F to +302°F (-40°C to +150°C)	Polyester Film Dry Surface
	Loop Tack – Stainless Steel, lbs./in.	2.9	PSTC-16
Liner	A semi-bleached, super-calendared kraft liner. Excellent for die cutting and stripping. The liner is coated with a release system designed for label dispensing. Primarily for roll-to-roll applications where a more demanding liner is needed.		
	Caliper, inches	0.0032+/- 10%	TAPPI T-411
	Basis Weight, lbs. (24" x 36"/500 sheets)	50 +/- 10%	TAPPI T-410
Shelf Life	Product retains its performance and properties for two years from date of manufacture when stored at 72° F and 50% relative humidity.		

This product complies with CONEG regulations.

All MACTac Roll Label products meet the requirements of the Clean Air Act of 1990.

**\* NOTE: Thermal transfer printing quality and bar code scannability are dependent upon the interworking of several elements; the ribbon, the printhead and the facstock. Please test all applications. Consult Mactac's Technical Marketing Department for guidelines regarding printer and ribbon compatibility.**

**CALL 1-800-548-3456 for additional product information**

## Performance Data

Typical peel value of 2 mil PET face applied to tested surface in lbs./in.

Surface	Initial	72 hours @ Room Temp.	72 hours @ 120° F.	24 hours @ 90° F. / 90% RH
Stainless Steel	3.0	5.9	6.8	1.5
Aluminum	3.2	5.8	6.3	3.7
Polypropylene	1.9	3.0	5.5	4.1
HDPE	2.5	5.7	4.1	4.1
LDPE	1.0	2.2	1.8	3.8
ABS	4.5	5.3	5.3	4.3
Polycarbonate	5.4	5.5	2.9	3.3

## Chemical Resistance

Typical peel value of 2 mil PET face applied to stainless steel and immersed in test chemicals for four hours, in lbs./in.

Chemical	Adhesion
Isopropyl Alcohol	4.6
Oil	6.4
Oil @ 250° F.	6.4
Water	4.3
Acid – pH 4	5.4
Base – pH 11	5.0
409® Cleaner	5.4
Toluene	2.5
Acetone	2.8
Brake Fluid	6.4
Gasoline	2.8
Diesel Fuel	5.8
Mineral Spirits	5.3
Hydraulic Fluid	6.3
Tide® Detergent	5.7
Kerosene	5.3
Heptane	4.9

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**Compliance Recognition: UL / cUL (CSA C22.2 No. 0.15)**



**Underwriters Laboratories, Inc.**

**Pressure-sensitive overlamination**

Substrates	Minimum Temperature		Maximum Temperature		(I=Indoor Only I/O= Indoor & Outdoor)	Additional Conditions
	° F	° C	° F	° C		
Polyester	-9.4	-23	302	150	I/O	C,F1,G,K,O
Polypropylene	-9.4	-23	212	100	I/O	C,F1,G,K,O
Vinyl	-9.4	-23	176	80	I/O	C,F1,G,K,O

C – Occasional exposure to Cooking Oil (room temp).

F1 – Occasional exposure to Fuel Oil No. 1.

G – Occasional exposure to Gasoline splashing.

K – Occasional exposure to Kerosene.

O – Occasional exposure to Lubricating Oil.

**IMPORTANT NOTICE:** The information given, and the recommendations made herein are based on our research and are believed to be accurate, but no guarantee of their accuracy or completeness is made. In every case, user shall determine before using any product in full scale production, or in any way, whether such product is suitable for user's intended use for their particular purpose under their own operating conditions. User assumes all risk and liability whatsoever in connection with their use of any product. The products discussed herein are sold without any warranty as to merchantability or fitness for a particular purpose, or any other warranty, express or implied. No representative of ours has any authority to waive or change the foregoing provisions, and no statement or recommendation not contained herein shall have any force of effect unless in an agreement signed by the officers of seller and manufacturer. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement, or recommendation to practice any invention covered by any patent without authority from the owner of the patent. The following is made in lieu of all warranties, express or implied: Seller's and manufacturer's only obligation shall be to replace or credit such quantity of the product proved to be defective at its discretion.

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