

PERFORMANCE GUIDE

Represents Typical Values Only

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DTM9902 Revised 03/2025 KSM

FSC® Topcoated Direct Thermal XT99 2.4 SCK

Face Description

A **medium sensitivity** bright white direct thermal paper top-coated for optimum environmental resistance. Optimal wavelength range under 660nm. FSC Certified. Certificate Number: SCS-COC-007635

Test Property	Typical Values	Test Method	
Basis Weight	AE E# Ava	TAPPI T-410	
25x 38 sheets	45.5# Avg.		
Caliper, inches	0.00295 +/- 10%	TAPPI T-411	
Tear, grams	45 MD 40 CD	TAPPI-414	
Tensile, lbs/in	29 MD 15 CD	TAPPI-494	
Brightness %	89% Avg.	TAPPI T-525	
Image Color	Black		
Initial Activation Temp (O.D.=0.2)		192 ± 9°F (89 ± 5°C)	
Effective Activation Temp (O.D.=0.8)		221 ± 9°F (105 ± 5°C)	
Optimum Activation Temp (O.D.=1.4)		225± 9°F (107 ± 5°C)	
Resistance to Heat & Humidity		Outstanding	
Resistance to Oils, Fats, Blood, Plasticizers		Excellent	
15 Hour Water Immersion		Excellent	

Adhesive Description XT-99

A high tack permanent acrylic emulsion with excellent ultimate adhesion and mandrel hold for medical vial labeling. Very good adhesion to corrugated, glass, and various plastic substrates. Considered to be latex glove friendly for use in some healthcare applications. Complies with FDA 21 CFR 175.105

Test Property	Typical Values	Test Method
Caliper, inches	0.0007 +/- 10%	
Min Application	25°F (-4°C)	
Service range	-75 to 200°F (-60°C to 93°C)	
Average Peel Adhesion Stainless Steel	2.4/lbs/inch	PSTC-101/Method F
30 minutes applied/90° angle		MACtac CTM54
Loop Took a/1"	2.0 lbs/sq inch	PSTC-16/Method A
Loop Tack g/1"	3.9 lbs/sq. inch	MACtac CTM25

When comparing values, keep in mind, other suppliers may use different testing methods.

Liner Description

A semi-bleached, super calendared kraft liner excellent for die cutting and stripping. The liner release system is designed specifically for label dispensing. Primarily for roll-to-roll applications.

Test Property	Typical Values	Test Method
Caliper	0.0024+/- 10%	TAPPI T411
Basis Weight	40 +/- 10%	TAPPI T410

Applications

Used for barcode and human readable labels in retail, healthcare and industrial markets. Recommended for use in **standard speed** thermal printers.

Shelf Life

One year when stored at 72°F and 50% RH. For more about Direct Thermal Storage, see the Technical Bulletin for Direct Thermal Storage at www.mactac.com.

Note: The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, regulatory compliances, please contact your MACtac sales representative to discuss your requirements for recommendations. If this is a printed Performance Guide, it is an uncontrolled document. Please check the MACtac website for the latest, most up-to-date version at www.mactac.com

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