

PERFORMANCE GUIDE

Represents Typical Values Only

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DPT7001

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Face Description

A durable **high sensitivity** direct thermal polypropylene film for use in **high-speed** thermal printers. Synthetic substrate exhibits good environmental resistance.

| Test Property | Typical Values | Test Method |
|---|-----------------|--|
| Basis Weight 24X36/500 | 50.9 # | ТАРРІ Т410 |
| Caliper, inches | 0.00380 +/- 10% | TAPPI T411 |
| Brightness % | 90% Avg. | TAPPI T525 |
| Smoothness, Parker Print | 1.9 μm Avg | TAPPI T555 |
| Image Color | Black | |
| Initial Activation Temp (O.D.=0.2) | | $170 \pm 9^{\circ}$ F (77 $\pm 5^{\circ}$ C) |
| Effective Activation Temp (O.D.=0.8) | | $194 \pm 9^{\circ}$ F (90 $\pm 5^{\circ}$ C) |
| Optimum Activation Temp (O.D.=1.4) | | $230 \pm 9^{\circ}$ F (110 ± 5°C) |
| Resistance to Oils | | Excellent |
| Resistance to Plasticizers | | Good |
| Image Retention in Water (15 hr non-abrasive) | | Good |
| Wet Rub Image Retention | | Good |

Adhesive Description InFusion™

711VHP is a cold temperature, permanent, rubber-based adhesive with excellent tack and ultimate adhesion to a wide variety of surfaces, including most packaging films. May be used as the food contact surface of labels and/or tapes applied to poultry, dry food, and processed, frozen, dried, partially dehydrated and raw fruits and vegetables

| Test Property | Typical Values | Test Method |
|---------------------------------------|------------------------------|-------------------|
| Caliper, inches | 0.0007 +/- 10% | |
| Min Application | 20°F (-7°C) | |
| Service range | -65 to 150°F (-54°C to 71°C) | |
| Average Peel Adhesion Stainless Steel | 3.5/lbs/inch | PSTC-101/Method A |
| 30 minutes applied/180° angle | | MACtac CTM54 |
| Loop Tack g/1" | 4.5 lbs/sq. inch | PSTC-16/Method A |
| | | MACtac CTM25 |

When comparing values, keep in mind, other suppliers may use different testing methods.

Liner Description

A semi-bleached super calendared kraft liner excellent for die cutting and stripping. The liner release system is designed specifically for label dispensing. Primarily for roll-to-roll applications.

| Test Property | Typical Values | Test Method |
|---------------|----------------|-------------|
| Caliper | 0.0024+/- 10% | TAPPI T411 |
| Basis Weight | 40 +/- 10% | TAPPI T410 |

Applications

Used for barcode and human readable labels in retail, food packaging and industrial markets. Recommended for use in **standard speed** thermal printers.

Shelf Life

One year when stored at 72°F and 50% RH. For more about Direct Thermal Storage, see the Technical Bulletin for Direct Thermal Storage at www.mactac.com.

Note: The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, or regulatory compliances, please contact your MACtac sales representative to discuss your requirements for recommendations. If this is a printed Performance Guide, it is an uncontrolled document. Please check the MACtac website for the latest, most up-to-date version at <u>www.mactac.com</u>

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