

## **PERFORMANCE GUIDE**

## **Represents Typical Values Only**

Revised: 06/2019 RDF

AP9502 Majestic Matte Litho

	Description	Appl	ications and End Uses	
Product	AP9502 is a bright white, matte-coated litho		For prime labeling applications in a	
Face	construction with a permanent acrylic ad			
	2.4 semi-bleached super calendared kraft		rage, household cleaners and	
	A COULD START AND A START AND	more		
	A 60# bright white, high strength, matte-coated white litho paper stock designated for quality printing and high speed converting.			
	Physical Properties Without Adhesive			
	Caliper, inches	0.0038 +/- 10%	TAPPI T-411	
	Brightness % Reflectance at 75° angle	e 88	TAPPI T-452	
	Gloss % Reflectance at 75° angle	12	TAPPI T-480	
	Opacity	92	TAPPI T-425	
	Tear, grams	54 MD 54 CD	TAPPI T-414	
	Tensile, lbs./in.	32 MD 15 CD	<b>TAPPI T-494</b>	
	pH of face stock	+7	TAPPI T-509	
	Lignin	Less than 1%	ANSI /MISO Z39.48-1992	
	Basis Weight, lbs. (25" x 38"/500 sheet	ts) 59 +/- 10%	TAPPI T-410	
	Toy Safety	Complies ASTM F F	963-96a & Hasbro SRS-012 Rev	
Adhesive	ST95 is a permanent acrylic emulsion with aggressive initial tack, excellent ultimate adhesion and mandrel hold. Very good adhesion to corrugate, paper, glass and various plastic substrates			
	and mandrel hold. Very good adhesion to			
	· -			
	Physical Properties of Adhesive	o corrugate, paper, gla		
	Physical Properties of Adhesive Thickness, inches 0.0007 +	o corrugate, paper, gla	ss and various plastic substrates	
	Physical Properties of Adhesive	o corrugate, paper, gla		
	Physical Properties of Adhesive Thickness, inches 0.0007 +	o corrugate, paper, gla	ss and various plastic substrates PSTC-101F (30 min.	
	Physical Properties of Adhesive Thickness, inches 0.0007 + Peel Adhesion, lbs./in. 2.6	o corrugate, paper, gla /- 10%	ss and various plastic substrates PSTC-101F (30 min.	
	Physical Properties of Adhesive Thickness, inches 0.0007 + Peel Adhesion, lbs./in. 2.6 Temperature Ranges Minimum Application +25°F (-4	o corrugate, paper, gla /- 10%	PSTC-101F (30 min. applied)  CTM #45 Curwood	
Liner	Physical Properties of Adhesive Thickness, inches 0.0007 + Peel Adhesion, lbs./in. 2.6 Temperature Ranges Minimum Application +25°F (-4	o corrugate, paper, gla /- 10% !°C) +200°F (-59°C to +93°C liner excellent for die c	PSTC-101F (30 min. applied)  CTM #45 Curwood Polyester Film Dry Surfac	
Liner	Physical Properties of Adhesive Thickness, inches 0.0007 + Peel Adhesion, lbs./in. 2.6 Temperature Ranges Minimum Application +25°F (-4 Service Ranges -75°F to A semi-bleached super calendared kraft I	o corrugate, paper, gla /- 10% !°C) +200°F (-59°C to +93°C liner excellent for die c	PSTC-101F (30 min. applied)  CTM #45 Curwood Polyester Film Dry Surfacutting, stripping and label	

**Shelf Life** One year when stored at 72° F and 50% R.H.

**Note:**The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, or regulatory compliances, please contact your MACtac sales representative to discuss your requirements for recommendations. If this is a printed Performance Guide, it is an uncontrolled document. Please check the MACtac website for the latest, most up-to-date version at <a href="https://www.mactac.com">www.mactac.com</a>

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