

## IF1013-78 Transfer Adhesive

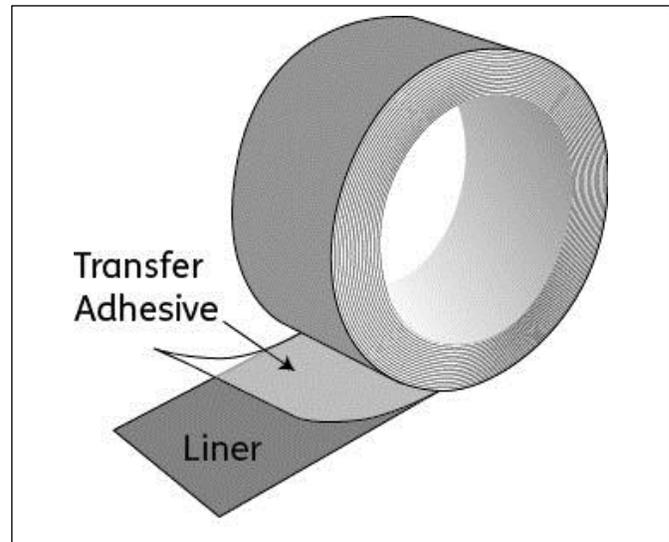
Version: 1  
Date: 4/2017  
Approved by: JNP

### Product Description

IF1013- 78 is a 2.6 mil thick film of aggressive rubber-based pressure sensitive adhesive. The adhesive is protected by a two-side silicone coated 78# white SCK liner. This product is designed for laminating and bonding to a wide variety of substrates.

### Product Construction

- **Carrier:** NA
- **Adhesive:** 2.6 mils XT Rubber
- **Liner:** 78# White SCK
- **Web Width:** 60"



### Features

- Aggressive rubber-based adhesive
- Excellent shear properties
- Bleached white 78# SCK liner

### Benefits

- XT Rubber adhesive has excellent LSE adhesion
- Bonds to many popular grades of foam and foamed rubber.
- Easy to laminate and convert.
- Conformable
- Excellent die cutting properties

### Applications

- General purpose mounting & bonding applications
- Foam bonding applications
- Felt and Fabric Bonding applications
- Device assembly

IF1013-78 Physical Properties			
Thickness	Mils	MM	Microns
Adhesive	2.6	.0660	66.0
Liner	4.7	.1194	119.4
Total Thickness	7.3	.1854	185.4
Performance Test	Test Method	Typical Values	
Loop tack	PSTC-16-Method A	Lbs./in.	Oz/in.
Stainless Steel	Backed with 2 mil PET	12.0	192
Peel Adhesion 2 mil PET Backed	PSTC-101-Method A	Lbs./in.	Oz/in.
30 minute dwell	Stainless Steel	12.0	192
24 hour dwell	Stainless Steel	12.0	192
Shear	PSTC-107-Method A	Hours to Fail	
1 kg weight	72°F	500+	

Values given are typical and not for use in specifications

#### SERVICE TEMPERATURE

Application: Above 50°F (10°C) for best performance  
 End Use: -0°F to 180°F (-18°C to 82°C)

#### APPLICATION DETAILS

For best performance surfaces must be clean, dry and free of any oil, grease or other contaminant.

#### CHEMICAL RESISTANCE

Resistant to water, detergent, and alcohol. Not recommended for use in contact with aliphatic or aromatic hydrocarbons.

#### SHELF LIFE

Two year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL **1-800-255-9733** for additional product information

**IMPORTANT NOTICE:** The information given and recommendations made herein are based on our research and are believed to be accurate. In every case, user shall determine before using any product in full scale production, whether such product is suitable for their particular purpose under their own operating conditions. User assumes all risk and liability whatsoever in connection with their use of any product. The products discussed herein are sold without any warranty as to merchantability or any other warranty, expressed or implied. No representative of ours has any authority to waive or change the foregoing provisions unless in a specific agreement signed by the officers of seller and manufacturer. Ultimately, sellers and manufacturers only obligation shall be to replace or credit such quantity of the product proved to be defective at its discretion.

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