



Make the Bond with MACtac®

— Foam Fabrication Adhesive Recommendation

Chemistry	Product	PE Foam	PE Foam	4#, 6# Volara Foam	4#, 6# Volara Foam	Mincel Foam	Mincel Foam	PVC Foam	PVC Foam	EPT Butyl Foam	EPT Butyl Foam
		30 Min.	1 Week	30 Min.	1 Week	30 Min.	1 Week	30 Min.	1 Week	30 Min.	1 Week
Rubber	IB1178A	+	++	+++	+++	++	++	+++	+++	+++	+++
	IB1190A	+	++	+++	+++	++	++	+++	+++	+++	+++
	IB1200A	+	+	+++	+++	++	++	+++	+++	+++	+++
Acrylic	IB2130	+	+++	+	++	+	++	+++	+++	+	+
	IB2101	-	-	+	+	+	+	+++	+++	-	-
	IB2100	++	+++	+	+	+	+	+++	+++	-	-
	IF2015	+++	+++	+	+	+	++	+++	+++	-	-
	IF2012	+++	+++	+	+	+	++	+++	+++	-	-
	IF2092/IF2095	+++	+++	+++	+++	++	+++	+++	+++	+++	+++
Chemistry	Product	Neoprene Foam SCE 41, 43	Neoprene Foam SCE 41, 43	Poron Foam	Poron Foam	Vinyl Nitrile Foam	Vinyl Nitrile Foam	2#, 4#, 6# UL Ester Urethane Foam	2#, 4#, 6# UL Ester Urethane Foam	EPDM Foam	EPDM Foam
		30 Min	1 Week	30 Min	1 Week	30 Min	1 Week	30 Min	1 Week	30 Min	1 Week
Rubber	IB1178A	++	++	+	++	+++	+++	+++	+++	+++	+++
	IB1190A	++	++	+	++	+++	+++	+++	+++	+++	+++
	IB1200A	++	++	+	++	+++	+++	+++	+++	+++	+++
Acrylic	IB2130	++	++	+	+++	+++	+++	+++	+++	+++	+++
	IB2101	++	++	+	+++	+++	+++	++	++	+++	+++
	IB2100	+	++	+	+++	+++	+++	+	+	+++	+++
	IF2015	++	++	+++	+++	+++	+++	+++	+++	+++	+++
	IF2012	+	++	++	+++	+++	+++	+++	+++	+++	+++
	IF2092/IF2095	++	+++	++	+++	+++	+++	+++	+++	+++	+++

These recommendations are based on previous history and testing and do not mean that all recommended products will work as every application is unique. It is the sole responsibility of the customer to determine fitness for use in each application prior to the purchase of any MACtac product

- No Bond, Fell Off
- + Mild Bond, Improved with Pressure or Heat
- ++ Aggressive Bond
- +++ Destruction of Foam When Removed

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